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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/785,105	02/25/2004	Gino Colonico	10984-1067	8806	
	7590 04/14/200 ERS (2007) Limited	EXAMINER			
233 ARMSTRONG AVENUE INTELLECTUAL PROPERTY DEPARTMENT			HEITBRINK, TIMOTHY W		
	OWN, ON L7G-4X5		ART UNIT	PAPER NUMBER	
CANADA	CANADA			1791	
			MAIL DATE	DELIVERY MODE	
			04/14/2008	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)			
	10/785,105	COLONICO, GINO			
Office Action Summary	Examiner	Art Unit			
	Tim Heitbrink	1791			
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address			
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period v - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim vill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	lely filed the mailing date of this communication. (35 U.S.C. § 133).			
Status					
Responsive to communication(s) filed on <u>26 Fe</u> This action is FINAL . 2b)⊠ This Since this application is in condition for allowar closed in accordance with the practice under E	action is non-final. nce except for formal matters, pro				
Disposition of Claims					
4) Claim(s) 1-40 is/are pending in the application. 4a) Of the above claim(s) 13-19 is/are withdraw 5) Claim(s) 1-12, 20-33 is/are allowed. 6) Claim(s) 34-40 is/are rejected. 7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and/or	n from consideration.				
9)☐ The specification is objected to by the Examine	r.				
 10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152. 					
Priority under 35 U.S.C. § 119					
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 					
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 5-31-07;11-23-07.	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	ite			

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 34-40 are rejected under 35 U.S.C. 103(a) as being unpatentable over Gellert (US Patent 4026518) in view of Gellert (US Patent 5,614,233).

Gellert '518 discloses a valve pin having a shoulder 70 which avoids dead spots for the accumulation of molten plastic in the passage of the nozzle. The valve pin further has a lower portion for the cut off of plastic to the nozzle gate.

Gellert '233 discloses a conventional nozzle 12 without a valve pin to shut off plastic flow to the nozzle gate 20 to allow for unobstructed flow of plastic through the nozzle.

It would have been obvious to one having ordinary skill in the art at the time the invention was made to omit the lower portion of the valve pin of Gellert '518 to allow for unobstructed flow of plastic through the nozzle as suggested by Gellert '233.

Claims 1-12 and 20-33 are allowed. The claims define over the prior art since the prior art fails to disclose or suggest a stagnation zone cleaner independent of the valve as set forth in the claims.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tim Heitbrink whose telephone number is 571-272-1132. The examiner can normally be reached on Monday-Friday 6:30-3:00.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Yogendra Gupta can be reached on 571-272-1316. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Tim Heitbrink Primary Examiner Art Unit 1791

Twh
/Tim Heitbrink/
Primary Examiner, Art Unit 1791